



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM632V3008102-7
Job Sheet 180313



Part No: RBEM632V3008102-7

Job Qty: 3 ea

Part Name: Support Ring Weldment



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3008102 Rev. C IPP Rev. A 18.06.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Large Fab-7		MCL
100	Large Fab	3 pcs	7/16/18	7/16/18	0.00	0.38	Large Fab 1		MCL
110	QC	3 pcs	7/16/18	7/16/18	0.00	0.00	QC9		EL
120	QC	3 pcs	7/16/18	7/16/18	0.00	0.00	QC5		EL
160	Packaging	3 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-2		MCL
170	QC21-SA	3 Ea	7/16/18	7/16/18	0.00	0.00	QC21		

Part Op 100 - Weld as per DWG. See note 8.
Descriptions: 160 - IDENTIFY AND STOCK

DAS
21
9-85
AUG 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM632V3008102-8	Support Ring	3 Ea (1 ea)	90-Start up Operation	5099334
RBEM632V3008102-9	Screw	3 Ea (1 ea)	90-Start up Operation	5095170

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBEM632V3008102-8	3	0	0
	RBEM632V3008102-9	3	0	0

Part Specifications

Specifications could not be found.



Container No: S099856



Part: RBEM632V3008102-7

Job No: 180313

Serial No/Batch: S099856

Revision: C

Inspector:

Exp Date:

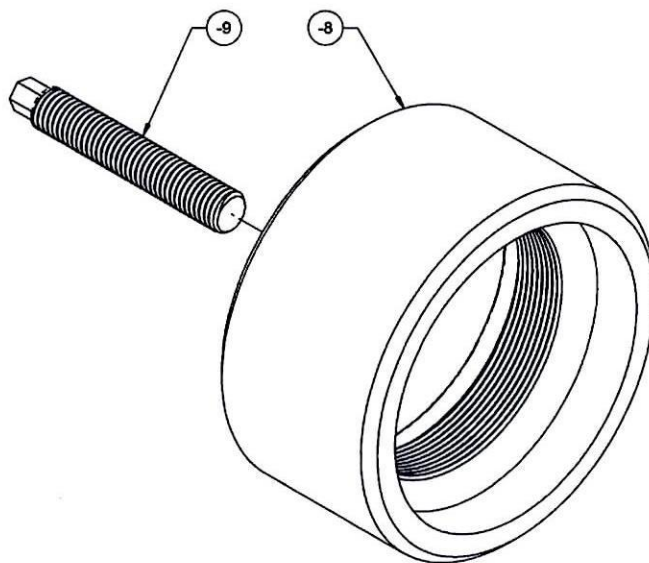
Instructions:

Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

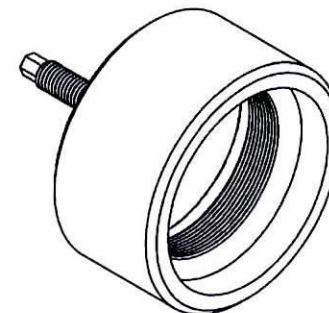
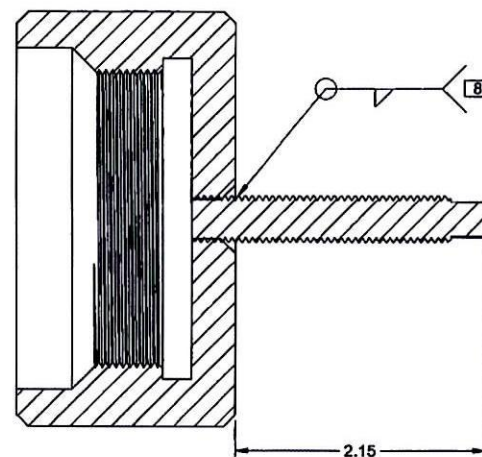
Plex 7/4/18 1:18 PM dart.logan.david

Date: 08/07/18

ITEM #	QTY	PART #	PART TITLE
-8	1	RBEM632V3008102-8	SUPPORT RING
-9	1	RBEM632V3008102-9	SCREW



RBEM632V3008102-7 SUPPORT RING WELDMENT



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 180313
20180710

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A

4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$

X.XX = $\pm 0.01"$ / $\pm 0.5"$

X.XXX = $\pm 0.005"$ / $\pm 0.1"$

X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) ASSEMBLE AS SHOWN, WELD ITEM -9 FLUSH TO THE SURFACE OF ITEM -8 AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>MP</i>	TOOL PART #	REV. C
MFG. APPR.	DP	RBEM632V3008102	SHEET 8 OF 13
APPROVED	<i>MP</i>	TITLE	SCALE
DATE	6/6/2018	OUTPUT FLANGE SEAL EXCHANGE	NTS
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